

## Your One-Stop Shop for Vacuum Interrupter Replacement and Service

**Vacuum Interrupters, Inc.** has the world's widest selection of:

- Vacuum interrupter replacements rated up to 38kV, 3000A
- Replacements for all major OEM interrupters, including GE, Eaton, CH, Westinghouse, ABB, Siemens, and many more
- Replacement pole assemblies, parts, and components
- Custom design/manufacturing services for obsolete interrupters and breakers
- Field and in-shop vacuum interrupter installation services
- Rental vacuum breakers available while yours are being serviced
- Replacement SF6 pole assemblies and refurbishing services



## MAC TEST SETS

Vacuum Interrupters, Inc. developed the world's **only predictive vacuum interrupter test set** capable of predicting remaining life.

- ACCURATE VACUUM MEASUREMENT IN SHOP OR FIELD
- BASED ON SAME OEM LEAK-RATE TEST PERFORMED AT THE FACTORY
- MEASURES ION CURRENT AGAINST KNOWN VALUES TO DETERMINE VI INTERNAL PRESSURE

Visit [VacuumInterrupterTesting.com](http://VacuumInterrupterTesting.com) to download the MAC-TS4 technology paper from the 81st International Conference of Doble Clients

# REPLACEMENT

**Vacuum Interrupters, Inc. stocks replacement vacuum interrupters including but not limited to:**

- General Electric® — GE® vacuum circuit breakers, motor control vacuum contactors, and vacuum load tap changers including type VB - VB1 - VH - VIB - VVC - PVD - LR - LRT - CR - LimitAmp® — Power Vac® circuit breakers, contactors, and load tap changers.
- Eaton® / Cutler-Hammer® / Westinghouse® type VCP - VCPW - R Type - DVP - DHP-VR AMPGARD® vacuum circuit breakers and Ampgard motor starters.  
Note: Eaton, Cutler-Hammer, and Westinghouse are all separate corporations that have produced Ampgard motor starters that utilize contactor parts known as vacuum interrupters.
- Eaton® V200, V210, V250, and V201K CJZ1 vacuum motor controllers/contactors.
- ABB® / BBC® / Gould® / ITE® type VHK - VHKR - VHKX vacuum circuit breakers.
- Rockwell Automation Allen-Bradley® vacuum contactors, including the 1502-V4C1D1, 1502-V4DBDA-1, and ZKJ-7.2/450 ZKJ74-01 contactors.
- GEC® vacuum circuit breakers.
- Federal Pioneer® vacuum circuit breakers, including the VC-5 type VB3AP400B5.
- HOW-Yin Square D® type VR - HVC - HVD - VAD1 - VAD2 - VAD3 - VAD4 - VAD5 vacuum circuit breakers.
- Siemens® / Allis-Chalmers® type FCV - FSV - MSV - 3AF - GMI vacuum circuit breakers.
- Hyundai® vacuum circuit breakers and contactors.
- Search our vacuum interrupter stock at [VacuumInterruptersInc.com/vacuum-interrupters.htm](http://VacuumInterruptersInc.com/vacuum-interrupters.htm)

# SERVICE

**Vacuum Interrupters, Inc. can provide a vacuum interrupter pole assembly as well as replacement vacuum interrupter parts or components for virtually any manufacturer's medium-voltage circuit breaker.**

- We can quickly design replacement or custom vacuum interrupters to fit nearly all types of circuit breakers.
- Pole Assembly Exchange Program — complete pole assemblies are available for many common vacuum circuit breakers.
- Rental vacuum circuit breakers are available while yours is being serviced.
- We offer SF6 gas recycling and reclaiming, which means we can fix and recharge your expensive SF6-based gear so it can be put back into service.



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